



4th International Seminar on
Organic Rankine Cycle Power Systems
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 POLITECNICO DI MILANO



Potential performance of environmental friendly application of ORC and Flash technology in geothermal power plants



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CONversion Systems*
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INTRODUCTION

Context

- Geothermal power plants temperature range of 150-200°C

Objective

- Definition and simulation of environmental friendly geothermal plants evaluating the performances
- Effect of concentration of the CO₂ on the performances of the two scheme of plants

Methodology

- **Bibliographic review** for experimental data for validation of the thermodynamic model for the geothermal fluid
- **Aspen Plus** simulations of the geothermal plants



Overview on geothermal fluids

The chemical composition of the geothermal fluid is strongly site dependent (water, salts, gases).

Main gas: CO_2

Other gases: H_2S , hydrocarbons, N_2 , H_2 ...

Case of Italy: sites with non-condensable gas content from 4 to 10% by weight

The concern for "climate change" encourages the investigation of possible power plant schemes which do not release CO_2 in the atmosphere.

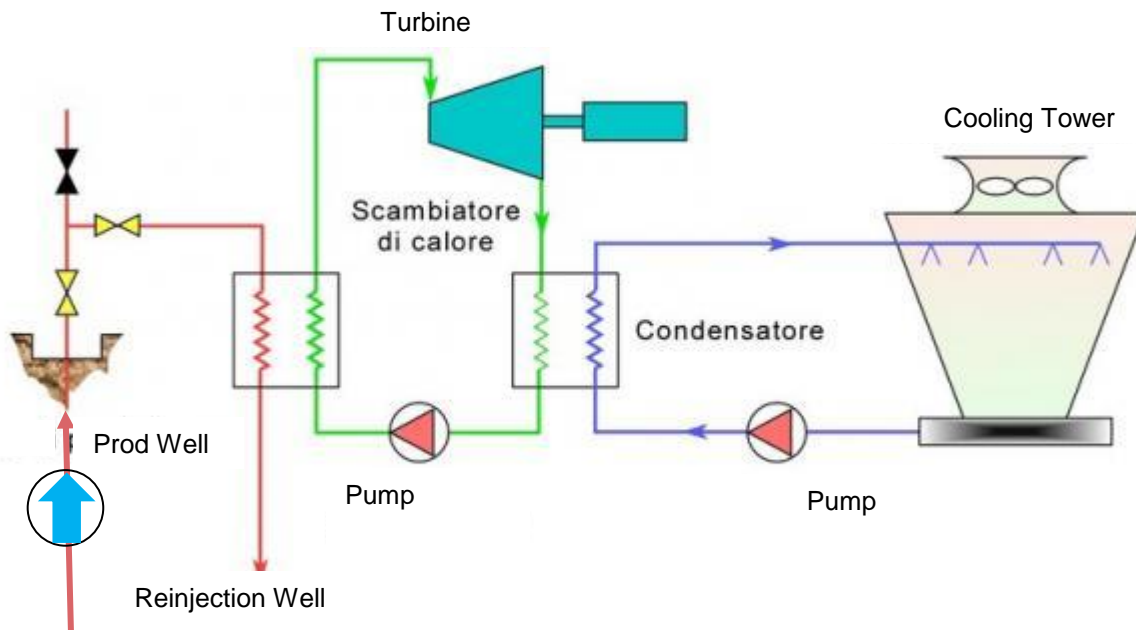


Main technologies – binary systems

Geothermal fluid 100 °C- 160 °C (and higher)

advantage, geothermal fluid in a closed loop

Common configuration of binary cycle technology is equipped with submersible pump that can guarantee a stable well production, but that is subjected to scaling, cavitation that determine a short lifespan.



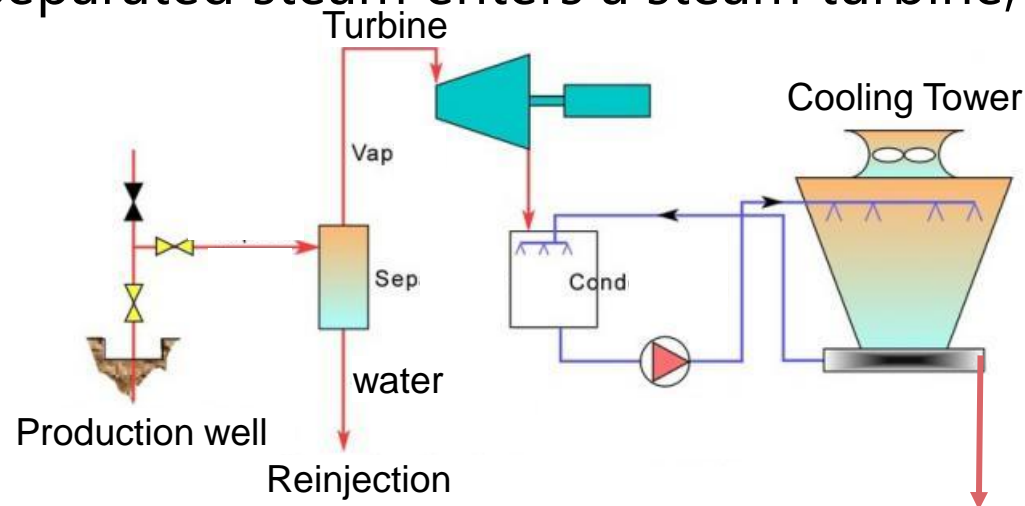


Main technologies – flash systems

Geothermal fluid $> 160\text{ }^{\circ}\text{C}$

In the traditional flash plant layout non-condensable gases are extracted from the condenser,

The main feature of this technology is the adoption of a direct cycle, whereby the geothermal fluid coming from wellhead is flashed, and separated steam enters a steam turbine, followed by a condenser.



The gas collected at the condenser are at low pressure: they are recompressed at higher pressure

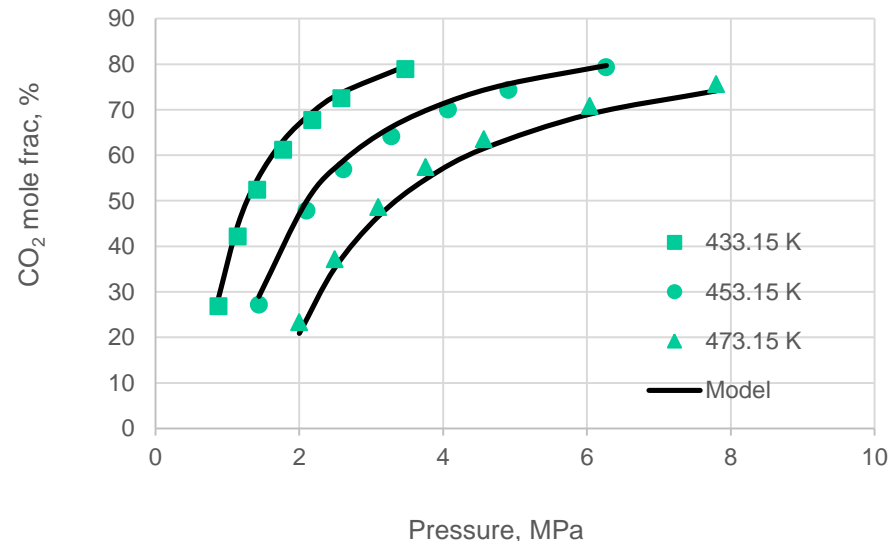


Thermodynamic properties of the geothermal fluid

This work focusses on the CO₂ issue, and therefore only the carbon dioxide is considered as non-condensable gas present in the geothermal fluid.

The **thermodynamic model** adopted to study the performances of the plants is validated with experimental results available in literature.

The thermodynamic model that better performs is the Electrolyte-NRTL, it considers the carbonic chemical equilibrium.



Simulation of the Reservoir

The well-reservoir flow is simulated considering a horizontal mass flow in a porous medium, followed by a vertical flow in a pipe, under steady conditions.

Pressure difference between an undisturbed point in the reservoir and the well feed is expressed by

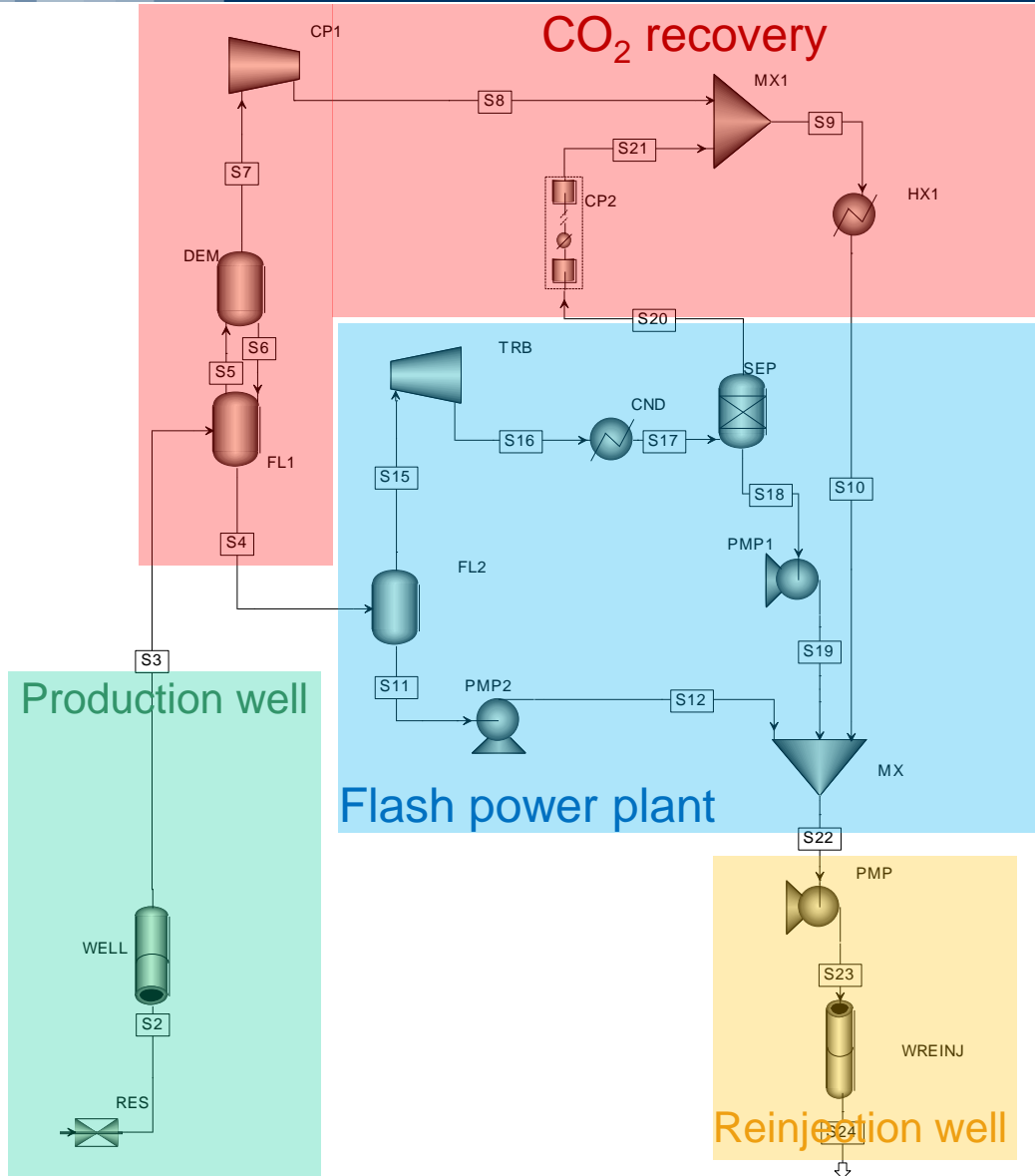
$$C_D = \frac{\Delta p}{\dot{m}}$$

Parameter		
Drawdown coefficient	C_D	0.4 bar/kg·s
Reservoir pressure	p_{res}	100 bar
Well depth	L	1000 m
Well diameter	D	0,339 m

The correlations of Beggs-Brill good results, it is quite largely adopted in geothermal applications.



Simulation of zero emix Flash Plant

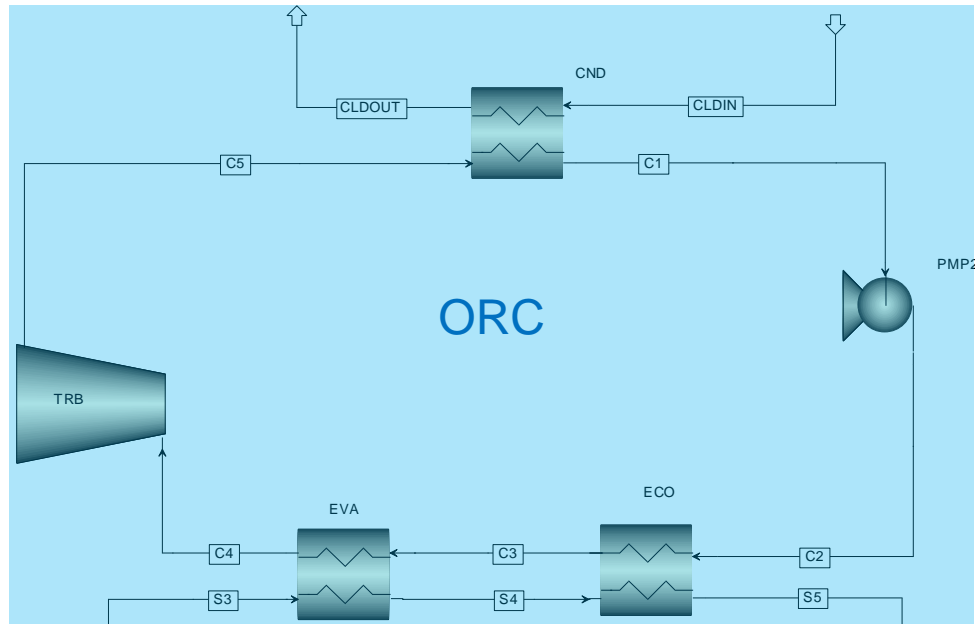


Description of the component

CMP	compressor
CND	condenser
DEM	demister
FL	flash
HX	heat exchanger
MX	mixer
PMP	pump
RES	reservoir
SEP	separator
TRB	turbine
WELL	well

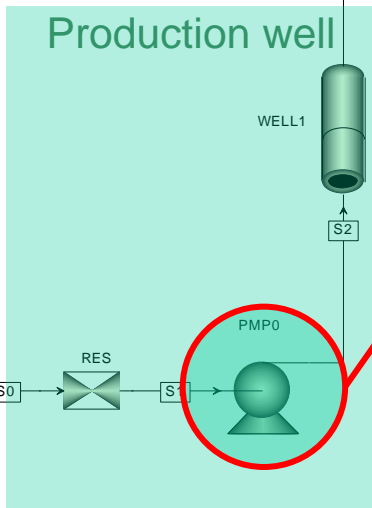


Binary plant (ORC)

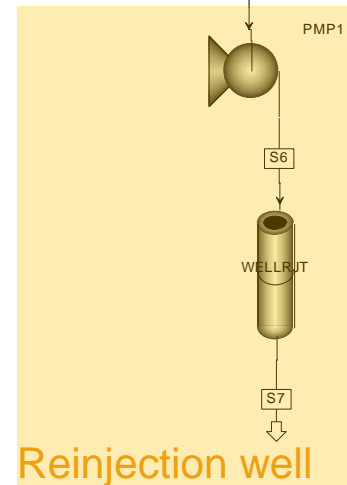


Description of the component

CND	condenser
ECO	economizer
EVA	evaporator
PMP	pump
RES	reservoir
SEP	separator
TRB	turbine
WELL	well



Submersible pump

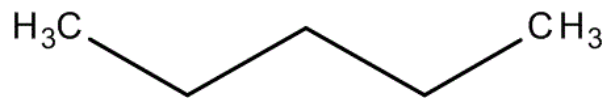




Organic Fluids

n-Pentane (flammable fluid).

T_{Cr} : 196.5 °C; P_{Cr} : 33.7 bar MW: 72.2 g/mol

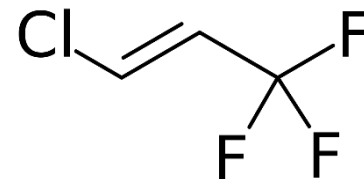


HCFO-1233zd(E) trans-1-chloro-3,3,3-trifluoropropene

T_{Cr} : 165.6 °C; P_{Cr} : 35.7 bar MW: 130.5 g/mol

It is environmentally friendly: GWP = 5; non-flammable.

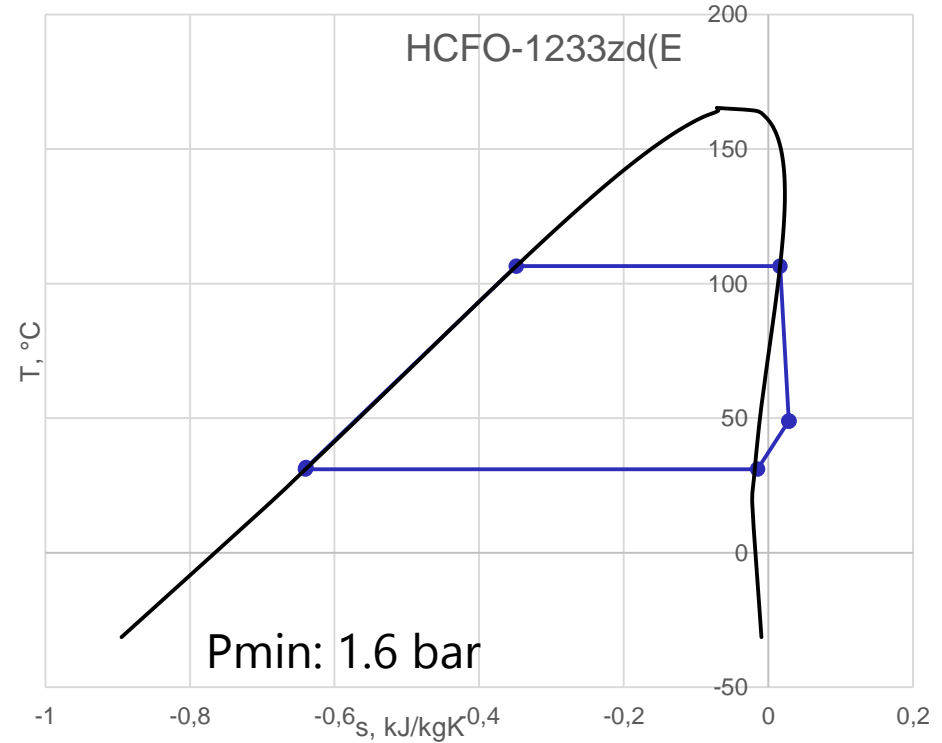
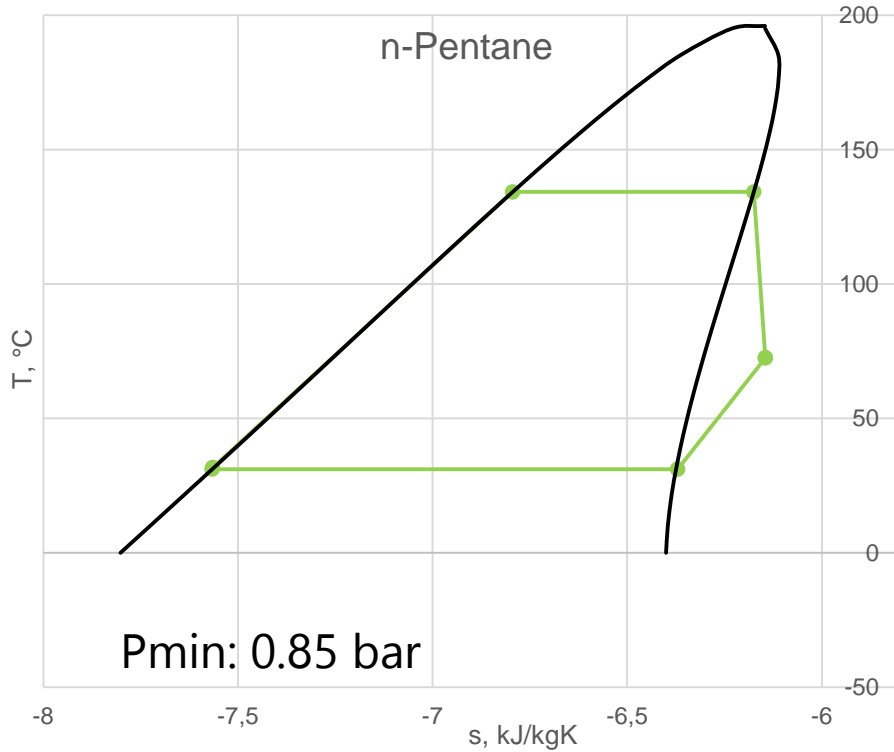
According to preliminary investigation, it seems thermally stable at least up to nearly 200 °C.





Thermodynamic cycles

Example of saturated cycles
max pressure of 12 bar
min temperature of 32 °C





Basic assumptions for the parametric analysis

Parameter

Ambient temperature	15 °C
Condenser cooling medium	Water
Turbine isentropic efficiency	0.9
Pump hydraulic efficiency	0.8
Organic-electric efficiency	0.95
CO₂ mixing pressure	80 bar
Condensing temperature	32°C
Heat rejection electric consumption	0.01 MW_e · MW_{th}⁻¹

Performance evaluation

- Reservoir temperature (150°C, 175°C and 200°C)
- CO₂ content (0%, 1% and 5%)



Results Flash plant with CO₂ recovery

Mass flow rate (productivity of the well)

Pressure drop at "pre-flash": 1%

A parametric analysis

Pressure at the flash chamber before the turbine

200 °C			
CO ₂ conc.	0%	1%	5%
p_{Wh} , bar	2.3	9.2	15.9
\dot{m}_W , kg/s	93	80	105
P_{aux} , MWe	0.74	5.4	2.6
Q_{cond} , MW _{th}	33.5	16.4	23.3
NetP, MWe	4.9	2.0	2.6



Results Binary plants

Mass flow rate (max of pump: 200 l/s)

ΔT_{\min} at heat exchangers: 10 °C

A parametric analysis

Pressure of the cycle maximization of power production

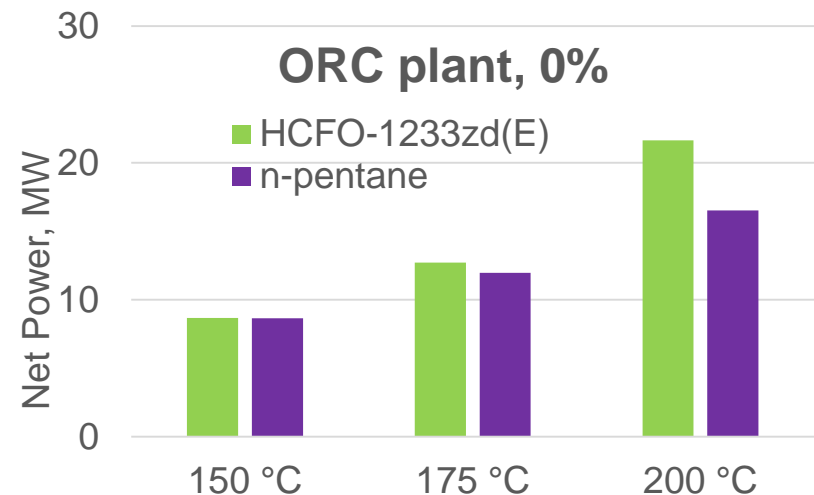
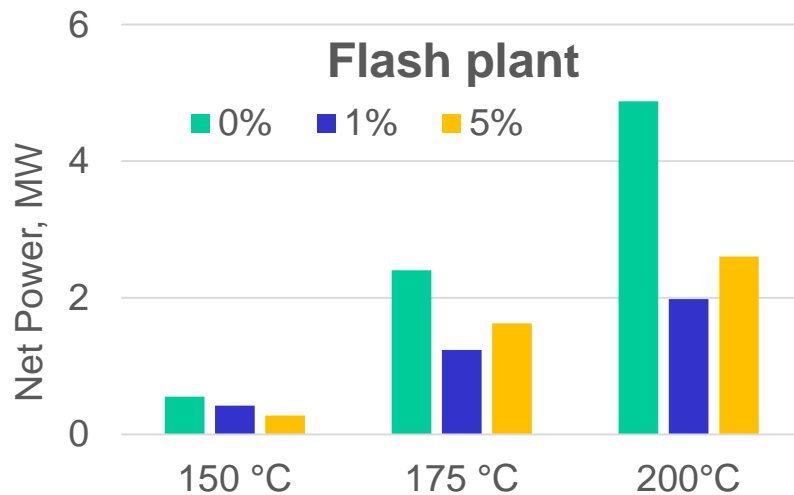
CO₂ concentration: not possible exceed 1% because of cavitation

200 °C				
	HCFO1233zd(E)		n-Pentane	
CO ₂ conc.	0%	1%	0%	1%
\dot{m}_{ORC} , kg/s	547	488	220	210
T _{max ORC} , °C	153	153	130	130
P _{max ORC} , bar	29	29	11	11
Q _{cond} , MW _{th}	112	104	95.4	91.1
NetP, MWe	21.6	19.3	16.5	15.7



Comparisons of results

Organic Rankine Cycle reach higher values, but the CO₂ content is a limitation in case of use of a pump in the well





Conclusions and future works

Conclusions

The performance of investigated layout are highly affected by the concentration of the carbon dioxide present in the reservoir. In general:

- Submersible pump has good effect on power production
- Presence of CO₂ decrease the power production
- Flash plants can handle wide range of CO₂ concentration
- HCFO-1233zd(E) is a possible option for geothermal application

Future works

- Presence of salts in geothermal fluid
- Flash: recovery of heat duty of the CO₂ compression; separated reinjection of CO₂; 2 pressures level.
- ORC: other scheme of plants (2 pressure levels)
- Techno-economic analysis